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Determine (a) the flow stress at a true strain = 0.45 and (b) the true strain at a flow stress = 40,000 lb/in<sup>2</sup> . Solution: (a)  $Y_f = 54,000 (0.45)^{0.22} = 45,300 \text{ lb/in}^2$  (b)  $\epsilon = (40,000/54,000)^{1/0.22} = (0.7407)^{4.545} = 0.256$   
3.10 A metal is deformed in a tension test into its plastic region.

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